Role of Digitization to make Chemical Industry 'Aatma Nirbhar'

23rd October 2020 Emerson Automation Solutions, India

EMERSON

Emerson at a Glance

	Global Footprint —		India Presence	
FOUNDED 1890 HEADQUARTERS IN ST. LOUIS, MO USA RECOGNITION 2019 FORTUNE 500 AMERICA'S LARGEST	TWO BUSINESS PLATFORMS	\$18.4 BILLION IN GLOBAL SALES FISCAL YEAR 2019	GLOBAL ENGINEERING CENTERS Seven Engg Centers with 3000+ engineers, Serving Multiple Industries – Design, Development, and Commissioning	MANUFACTURING PRESENCE 10 Manufacturing Plants in India with 1800 Employees Catering to Wide Ranging Industry Segments
CORPORATIONS BY REVENUE Top 50 Employers WOMEN ENGINEERS MAGAZINE America's Best Employers FORBES MAGAZINE World's Most Admired Companies FORTUNE MAGAZINE	WORLDWIDE 88,000 EMPLOYEES 200 MANUFACTURING LOCATIONS INNOVATION EMERSON EMPLOYEES HELD 20K ACTIVE PATENTS WORLDWIDE IN 2020	CONSECUTIVE YEARS OF INCREASED DIVIDENDS NYSE: EMR	NEW INVESTMENTS Chakan to be an Integrated Manufacturing Hub to serve customers in India, Middle East, and Africa	ISO 9001:2015 ISO 14001:2015 OHSAS 18001:2007 Certifications for Manufacturing Facilities

Wide and Strong Presence in India; 7300+ Employees

Emerson Confidential



Zero injuries. Zero incidents.

- Employees removed from hazardous activities •
- Constant monitoring of worker and plant health
- Threat prevention and response cyber, • physical - is automated, part of culture

PRODUCTION

Production optimized to market conditions

- Continuous visibility enables active business • management
- Business areas optimized in real-time across interconnected systems
- Predictive digital twins enable exception management along entire value chain

A SELF RELIANT CHEMICAL PLANT

RELIABILITY

No unplanned downtime

- · Analytics predict health of all equipment
- No reactive repair: pre-failure corrective action by automated closed-loop systems
- 'Avatars' perform field tasks

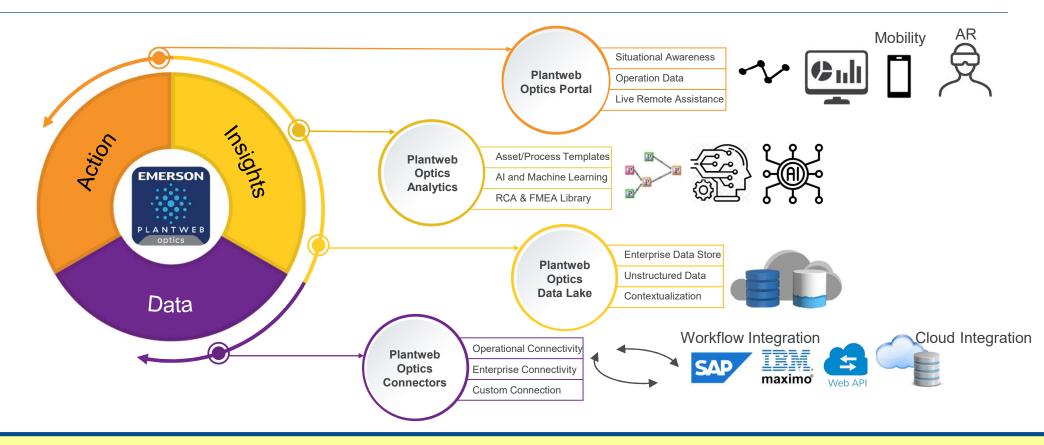
ENERGY & 6 **EMISSIONS**

Recognized sustainability leader

- · Continuous analytics predict and prevent releases
- Energy consumption measured and dynamically optimized with production
- Energy sources balance business and • shared community goals

WORKFORCE

- Empowered workers drive even more value
- staff takes larger role in meeting KPIs
- All routine tasks automated: Collaboration embedded in culture and work processes
- · Faster, better decisions supported by analytics and on demand expertise
- Career-long development and certification through virtual tools



Plantweb Optics Platform for Digital Transformation

Device to Cloud – "OT In a Box" – Software AND Services

Emerson Confidential

Typical Digitization Applications for Chemical Industry

- Location Awareness
- Hydrocarbon leak detection
- Safety Alert System
- Independent Tank overfill detection
- ESD valve position and performance
- Safety shower / eye wash monitoring
- PRV monitoring

🕂 RELIABILITY

- Root cause analysis models
- Corrosion / erosion monitoring
- AMS Device Manager
- Machinery Health Manager
- Pump condition monitoring
- Heat tracing temp profile monitoring
- Blower / Fan condition monitoring

PRODUCTION

- Plantweb Optics Analytics AI, ML
- Plantweb Insight Asset health
- Dynamic Batch targeting
- Condition base analytics
- RCA, Remaining useful life
- Smart equipment modules
- Mobile Operator rounds

ENERGY & EMISSIONS

- Energy Advisor software KPI
- Mass and Energy balance
- Steam Trap health monitoring
- Heat exchanger monitoring
- · Utilities management sensors and software

- Digital Twin
- Augmented Reality
- Virtual Reality
- Interactive workflows
- Upskilling & Change Management

Digital transformation is a customer-owned strategy of integrating digital capabilities to improve project and operational performance

5